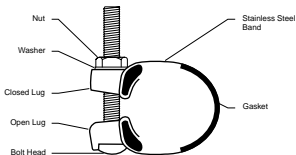


Installation Instructions: WANG KWIK Clamp - Half Circle Repair



Step 1:

- Clean pipe surface thoroughly, particularly in area where gasket will seat.

Step 2:

- Lubricate pipe and face of gasket with lubricant.

Step 3:

- Back off nut, disengage bolt head from lug and open clamp enough to install onto pipe.

Step 4:

- Place on pipe and engage bolt head in lug.

Step 5:

- Centre gasket over leak.

Step 6:

- Tighten nut securely to stop leak. Tension to 50Nm. Retension 15 minutes later.

NOTE:

- On clamps having more than one bolt tighten uniformly and progressively.

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ABN: 75 087 415 745

**TYCO WATER
-WANG COMPONENTS**

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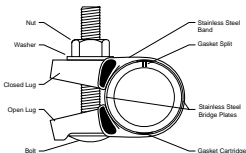
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Installation Instructions: WANG KWIK Clamp - Full Circle Repair



Step 1:

- Clean pipe surfaces thoroughly, in the area where the gasket will seat.

Step 2:

- Remove gasket cartridge from band assembly and lubricate. Open at split and snap around pipe. Centre gasket over leak. Gasket split should be opposite from damage, and away from lug opening.

Step 3:

- Back off nut. Disengage bolt head from lug and open clamp enough to install the band assembly on the pipe.

Step 4:

- Centre bridge plate (as shown in Figure 1 above) by rotating band assembly so that location dimples are centred between the open and closed lugs.

Step 5:

- Tighten nut securely to stop leak. Tension to 50Nm. Retension 15 minutes later.

Note:

- On clamps having more than one bolt, tighten uniformly and progressively.

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